	Solicitation Number 190715-545-14306-07/31/19				
TRIDENT TECHNICAL COLLEGE	Date Printed 07/29/19 Date Issued 07/29/19				
Invitation for Bid	Procurement Officer Wendy Dennis				
Amendment #1	Phone (843) 574-6065				
Amenument #1	E-mail Address wendy.dennis@tridenttech.edu				
DESCRIPTION: CMM Electronic Equipment for the SC Aeronautical Training Center					
The Term "Offer" Means	Your "Bid" or "Proposal".				
SUBMIT OFFER BY (Opening Date/Time): 08/15/19 @ 2:00 PM EST See "Deadline For Submission Of Offer" provision					
QUESTIONS MUST BE RECEIVED BY: 08/07/19 @ 10:00 AM ESTSee "Questions From Offerors" provision					
NUMBER OF COPIES TO BE SUBMITTED: 1					
SUBMIT YOUR SEALED OFFER TO EITHER OF THE FOLLOW	WING ADDRESSES:				
MAILING ADDRESS: Trident Technical College	PHYSICAL ADDRESS Trident Technical College				
Procurement Office	Procurement Office				
PO Box 118067	Building 940, Suite G, Room 110				
Charleston, SC 29423 Fax: 843 574-6395	2050 Mabeline Rd. N. Chas SC 29406 See "Submitting Your Offer" provision				
<u>ALL MAIL IS PICKED UP FROM THE US POSTAL SERVICE ONCE DAILY AT AROUND 8:00 A.M. (EXCLUDING</u> WEEKENDS AND HOLIDAYS).					
CONFERENCE TYPE:	LOCATION:				
DATE & TIME: As appropriate, see "Conferences - Pre-Bid/Proposal" &	& "Site Visit" provisions				
	dress stated above on 08/16/19. The award, this solicitation,				
AMENDMENTS and any amendments will be posted at t https://www.tridenttech.edu/about/de					
You must submit a signed copy of this form with Your Offer By	submitting a bid or proposal, You agree to be bound by the terms				
of the Solicitation. You agree to hold Your Offer open for a mini-	mum of thirty (30) calendar days after the Opening Date.				
NAME OF OFFEROR (Full legal name of business submitt	ing the offer) OFFEROR'S TYPE OF ENTITY:				
	(Check one)				
	□ Sole Proprietorship				
AUTHORIZED SIGNATURE	□ Partnership				
	□ Corporation (tax-exempt)				
	□ Corporate entity (not tax-exempt)				
(Person signing must be authorized to submit binding offer to end behalf of Offeror named above.)	nter contract on \Box Government entity (federal, state, or local)				
TITLE (Business title of perso	on signing above)				
	(See "Signing Your Offer" provision.)				
PRINTED NAME (Printed name of person signing above)	DATE SIGNED				
	issued to, and the contract will be formed with, the entity identified				
as the offeror above. An offer may be submitted by only one legal entity. The entity named as the offeror must be a single and distinct legal entity. Do not use the name of a branch office or a division of a larger entity if the branch or division is not a separate legal entity <i>i.e.</i> a separate corporation partnership sole proprietorship atc					
legal entity, <i>i.e.</i> , a separate corporation, partnership, sole proprietorship, etc. STATE OF INCORPORATION					
	(If Offeror is a corporation, identify the state of Incorporation.)				
TAXPAYER IDENTIFICATION NO.	(If Offeror is a corporation, identify the state of incorporation.)				
TAXPAYER IDENTIFICATION NO. (See "Taxpayer Identification Number" provision)					

PAGE TWO (Return Page Two with Your Offer)

HOME OFFICE ADDRESS (Address for offeror's home office / principal place of business)				/ NOTICE AD	NOTICE ADDRESS (Address to which all procurement and contract related notices should be sent.) (See "Notice" clause)				
				Address					
				Area Code -	– Number – Extens	ion	Facsi	mile	
				E-mail Add	ress				
PAYMENT ADDRESS (Address to which payments will be sent.) (See "Payment" clause)					ORDER ADDRESS (Address to which purchase orders will be sent) (See "Purchase Orders and "Contract Documents" clauses)				
Payment Address same as Notice Address (check only one) Payment Address same as Home Office Address				Order Address same as Home Office Address Order Address same as Notice Address (check only one)					
	EDGMENT OF vledges receipt of a			ent number and its	s date of issue. (See	"Amendm	ients to	Solicitation"	
Amendment No.	Amendment Issue Date	Amendment No.	Amendment Issue Date	Amendment No.	Amendment Issue Date	Amendment No.		Amendment Issue Date	
DISCOUNT FOR 10 Calendar Days (%) 20 Calendar PROMPT PAYMENT (See "Discount for Prompt Payment" clause) 10 Calendar Days (%) 20 Calendar		endar Days (%)	(%) 30 Calendar Days (%)Calendar Days (%)			Calendar Days (%)			
PREFERENCES - A NOTICE TO VENDORS (SEP. 2009): On June 16, 2009, the South Carolina General Assembly rewrote the law governing preferences available to in-state vendors, vendors using in-state subcontractors, and vendors selling in-state or US end products. This law appears in Section 11-35-1524 of the South Carolina Code of Laws. A summary of the new preferences is available at <u>www.procurement.sc.gov/preferences</u> . ALL THE PREFERENCES MUST BE CLAIMED AND ARE APPLIED BY LINE ITEM, REGARDLESS OF WHETHER AWARD IS MADE BY ITEM OR LOT. VENDORS ARE CAUTIONED TO CAREFULLY REVIEW THE STATUTE BEFORE CLAIMING ANY PREFERENCES. THE REQUIREMENTS TO QUALIFY HAVE CHANGED. IF YOU REQUEST A PREFERENCE, YOU ARE CERTIFYING THAT YOUR OFFER QUALIFIES FOR THE PREFERENCE YOU'VE CLAIMED. IMPROPERLY REQUESTING A PREFERENCE CAN HAVE SERIOUS CONSEQUENCES. [11-35-1524(E)(4)&(6)]									
PREFERENCES DO NOT APPLY TO ALL ITEMS PER SOUTH CAROLINA PROCUREMENT CODE SECTION [§11-35- 1524(E)(3)]									
In-State Office Address same as Home Office Address									
	e Office Address	same as Notice		•					
PAGE TWO (SE	P 2009)		End of PA	GE TWO					

Bidders shall acknowledge receipt of this Amendment prior to date and time specified in the solicitation, or as amended, by one of the following methods: (1) by signing and returning the Amendment, (2) by letter, or (3) by submitting a bid that indicates in some way that the bidder received the amendment. Failure of your acknowledgement to be received at the issuing office prior to date and time specified may result in rejection of your offer. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided such telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified. **The college will not accept faxed amendments**.

THE SOLICITATION IS AMENDED AS PROVIDED HEREIN. INFORMATION OR CHANGES RESULTING FROM QUESTIONS WILL BE SHOWN IN A QUESTION-AND-ANSWER FORMAT. ALL QUESTIONS RECEIVED HAVE BEEN REPRINTED BELOW. THE "STATE'S RESPONSE" SHOULD BE READ WITHOUT REFERENCE TO THE QUESTIONS. THE QUESTIONS ARE INCLUDED SOLELY TO PROVIDE A CROSS-REFERENCE TO THE POTENTIAL OFFEROR THAT SUBMITTED THE QUESTION. QUESTIONS DO NOT FORM A PART OF THE CONTRACT; THE "STATE'S RESPONSE" DOES. ANY RESTATEMENT OF PART OR ALL OF AN EXISTING PROVISION OF THE SOLICITATION IN AN ANSWER DOES NOT MODIFY THE ORIGINAL PROVISION EXCEPT AS FOLLOWS: UNDERLINED TEXT IS ADDED TO THE ORIGINAL PROVISION. STRICKEN TEXT IS DELETED.

Except as provided herein all terms and conditions of the document referenced as heretofore changed remain unchanged and in full force and effect.

Solicitation #: **190715-545-14306-07/31/19**

Title: CMM Electronic Equipment for the SCATC

Is hereby amended as follows:

Changes not related to questions:

SUBMIT OFFER BY (Opening Date/Time): 07/31/19 @ 2:30 PM EDT

<u>SUBMIT OFFER BY (Opening Date/Time): 08/15/19 @ 2:00 PM EDT</u>

1. On page 17, section III. Scope of Work/Specifications

Delete the following items:

Lot 2

Item 1: 5-Axis CNC Milling Centers with 5th Axis Servomotor Drive and Rotary Control (Reference: Haas VF-2SS / TR160)

- Minimum Travels:
 - \circ X Axis 30.0"
 - ⊖_<u>¥ Axi 16.0"</u>
 - \rightarrow ZAxis 20.0"

 - → Spindle nose to table min 4.0"
- CT option
- M-Code/MFIN Cable Assy
- 12,000 rpm spindle, 40 taper, 30 hp (22.4 kW) vector drive, inline direct-drive; with balanced toolholders with G2.5 rating above 10,000
- Minimum 1GB Standard Program Memory
- 55-Gallon (208 liter) Coolant Tank with .75 hp (0.6 kW) pump
- Auto Door

- Early Power-Failure Detection Module
- Ethernet Interface
- Remote monitoring capable when connected to the Internet
- Mcdia Display M-Code; M-130 within NC program to call up media files (images, videos, PDF files) from memory and display them on the control screen as the program runs. NextGen Control only.
- Rigid Tapping
- High-Speed Side-Mount Tool Changer, 40 taper, 30 + 1 tools
- Wifi connection for controller
- Airgun-activated feature for clearing coolant from the machine's window during machining
- 8 spare M functions
- Visual Part Programming System
- User-Definable Macros
- Spindle Orientation
- Coordinate Rotation and Scaling
- Through-Spindle Coolant, 300 psi
- 4th Axis Drive and Wiring
- 5th Axis Drive and Wiring
- Wireless Intuitive Probing System: Renishaw, with visual programming, macros, spindle orientation, and coordinate rotation and scaling (to include installation and calibration)
- Chip Auger
- Automatic Pallet Changer Ready; including 8 Spare M-Functions option, Macros, and M-Code/MFIN Cable
- Enclosure Exhaust System
- High-Intensity Lighting
- Programmable Coolant Nozzle
- Through-Tool Air Blast
- 32 GB Expanded Memory
- High-Speed Machining
- Auxiliary Coolant Filtering
- Rotary-Axis Calibration Tool
- 10 Pull Studs, CT40 for through-spindle coolant: 5/8" 11 threads
- 5th Axis Servomotor Drive and Rotary Control

The major machining components (bed, trunnion table, etc.) must be constructed of high tensile strength (40,000#), stress relieved, alloyed cast iron.

- The machine must include the following safety features:
 - o Emergency stop button and alarm indicator on operations panel
 - Fluid levels are interlocked to prevent operation in the event of low levels
 - → Full enclosure guarding with door interlock
 - Warning and alert signage on the machine tool
- Minimum Warranty: 1 Year

Replace with the following item:

Lot 2						
Item 1:	3D Scanning System Reference: Zeiss Comet 5M					
	A free-standing, production grade 3D scanning system for 3D data acquisition. The					
	system must include the following technical specifications:					
	Minimum pixel projector unit: 5 Mpixel					
	• Software system for 3D data acquisition, analysis, and export to STL, AutoCAD,					
	SolidWorks, and CATIA files Reference: Zeiss Colin3D					
	Lens Systems:					
	\circ 255mm x 211mm x 140mm – Min. point spacing: 105 μ m					
	~ -481 mm x 404 mm x 250 mm – Min point spacing: 196 μ m					

- Calibration plates for each lens system that includes ISO traceable certificate, CD, and positioning template
- Minimum working distance: 760mm
- Height adjustable and portable tripod on wheels
- Rotary table with the following minimum capabilities:
 - o 100 kg max load
 - 400mm diameter
 - Weighs less than or equal to 20 kg
 - Includes magnetic rubber mat
- Laptop must meet the below minimum specifications
 - Windows 10 64-bit Operating System
 - 32GB Memory
 - 17" Display
 - \circ (2) 1TB hard drive
 - 512GB SSD hard drive
- Minimum Warranty: One-year
- After installation contractor shall demonstrate equipment at a mutually agreed upon time. Offeror must include all costs for travel expenses associated with travel to the College to provide the on-site training in his offer.